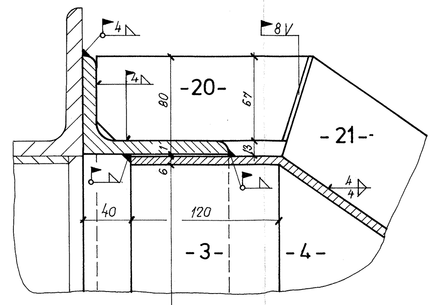
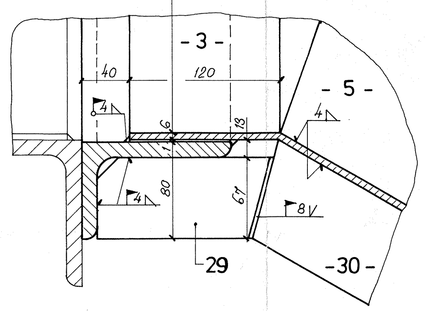
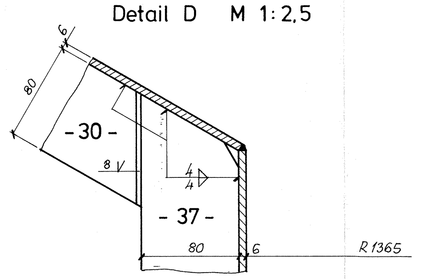
Detail B M 1:2,5



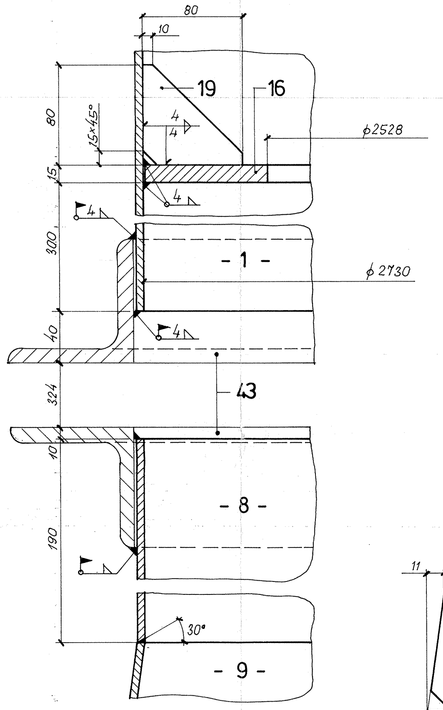
Detail C M 1:2,5



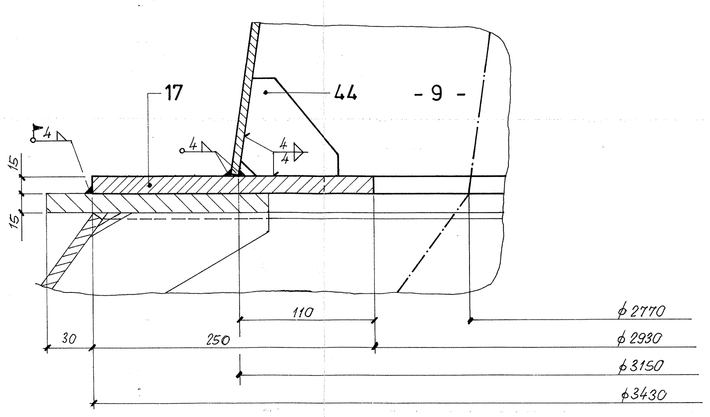
Detail D M 1:2,5



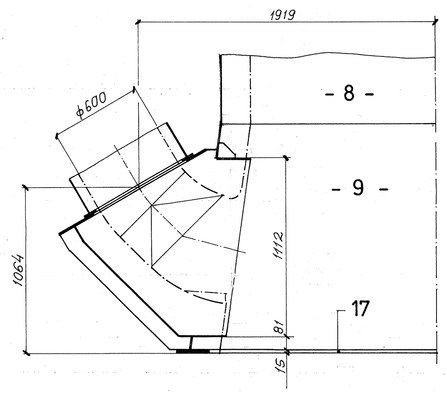
Detail E M 1:2,5

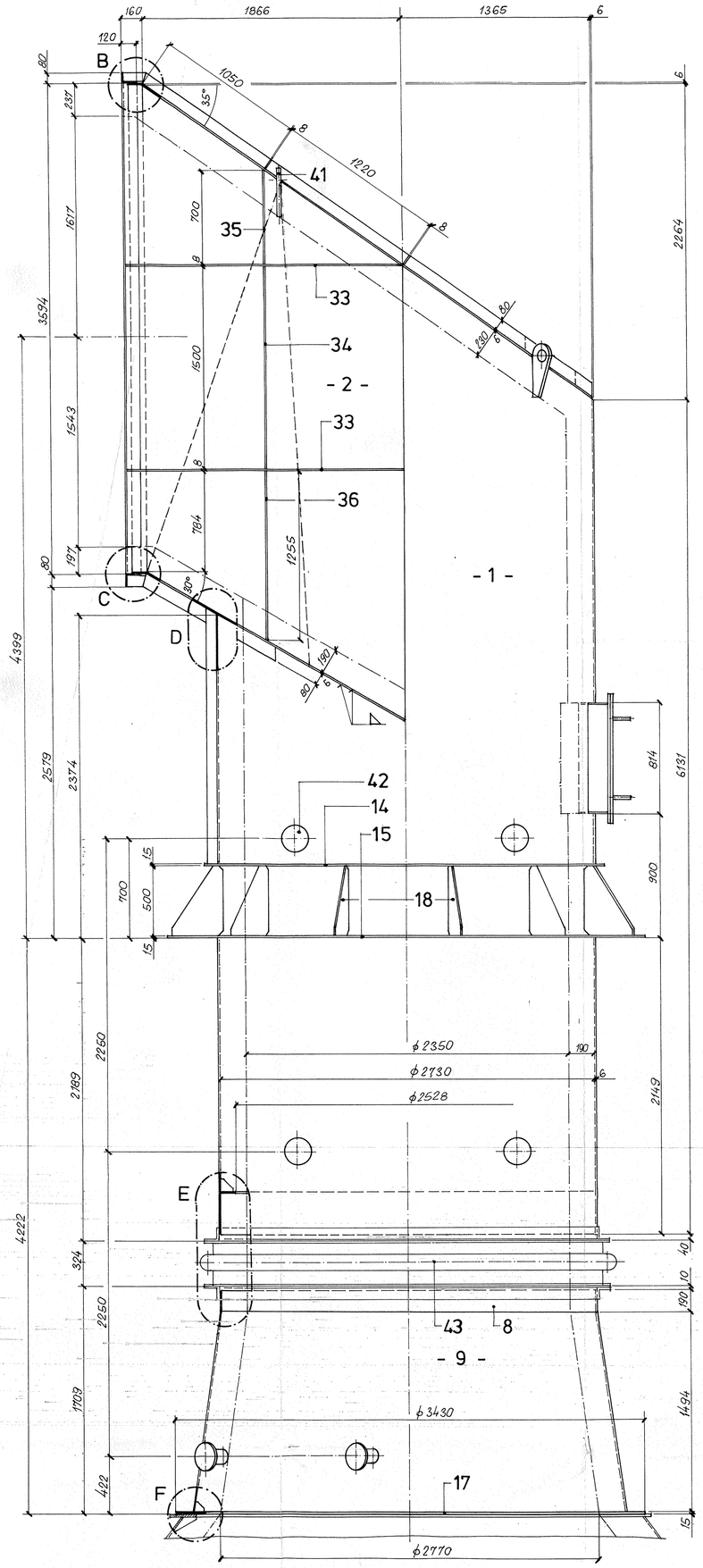


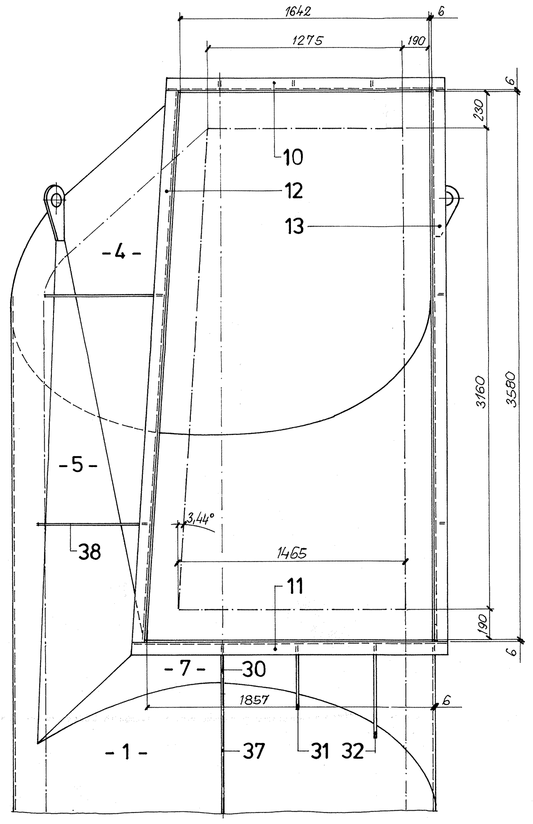
Detail F M 1:2,5

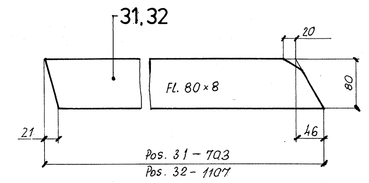


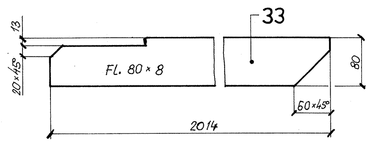
Schnitt A - A M 1:20

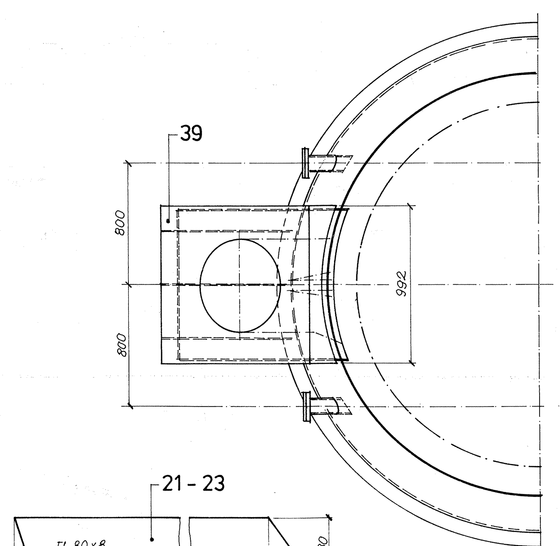


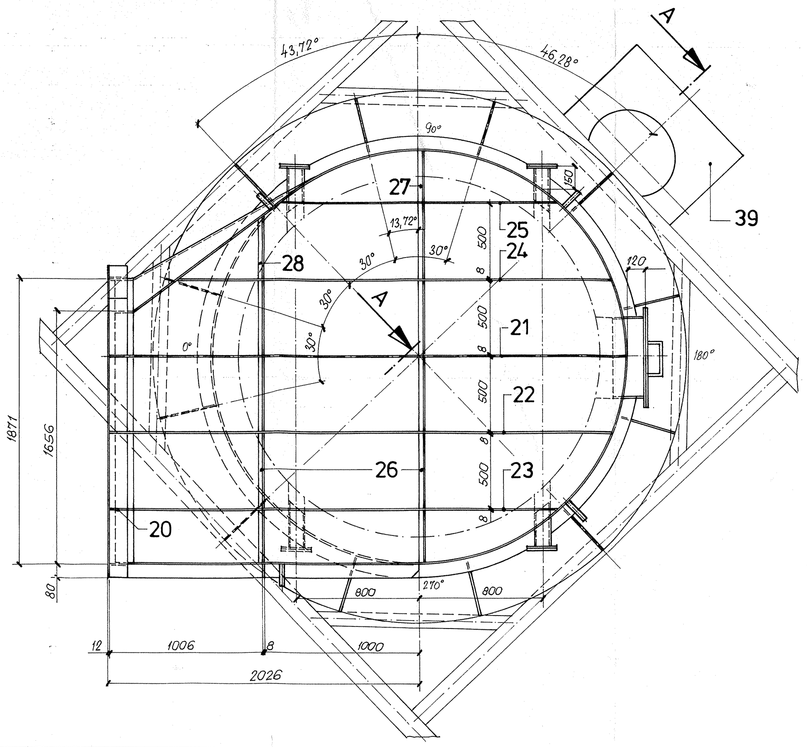


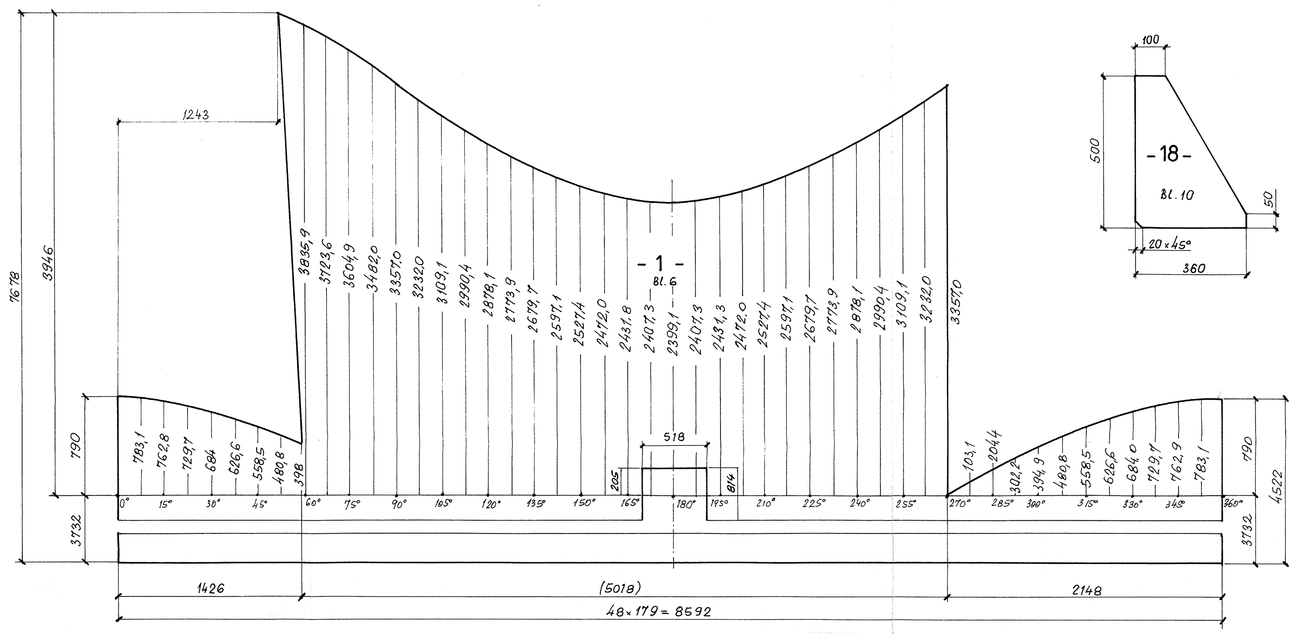


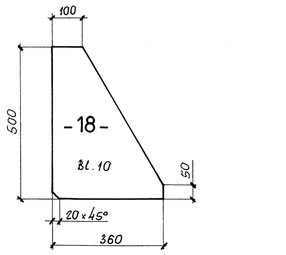


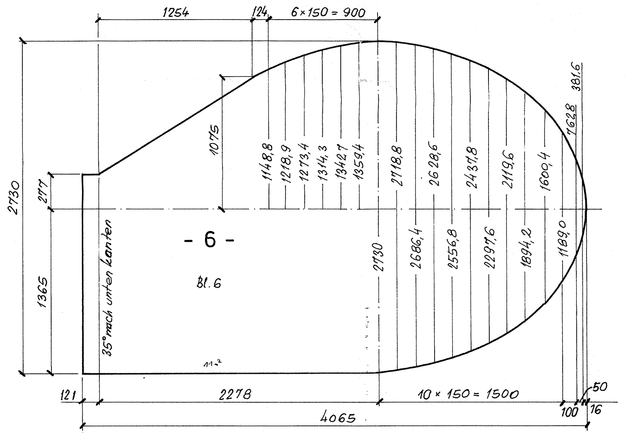


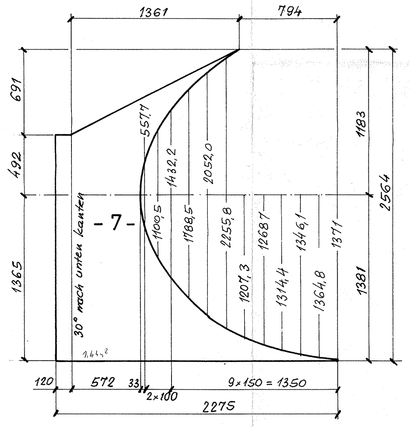


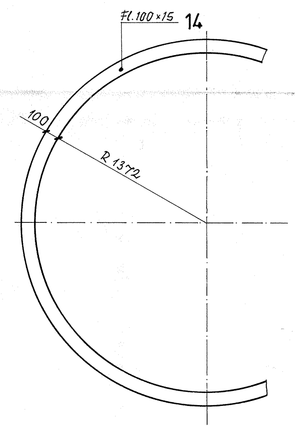


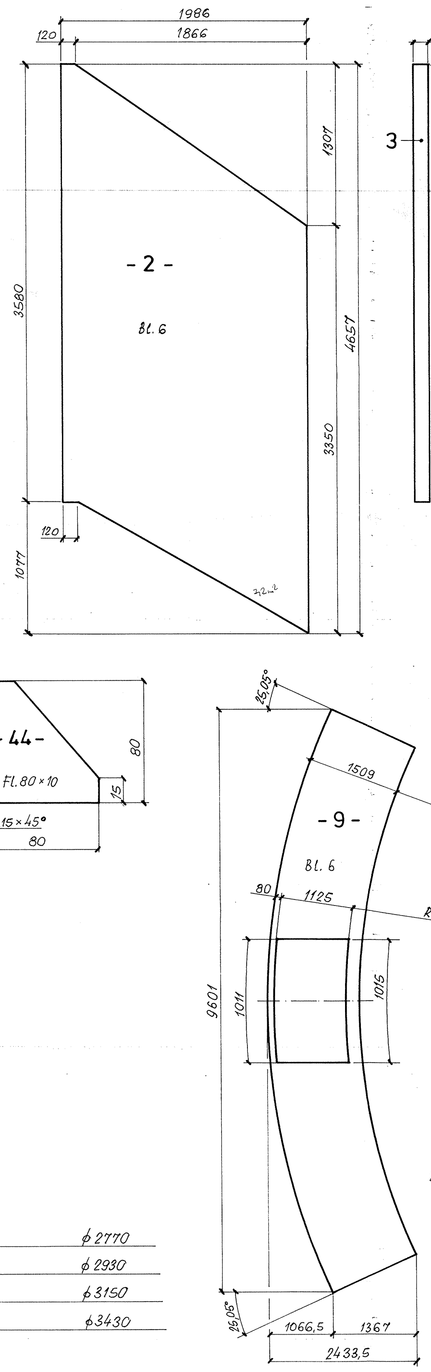


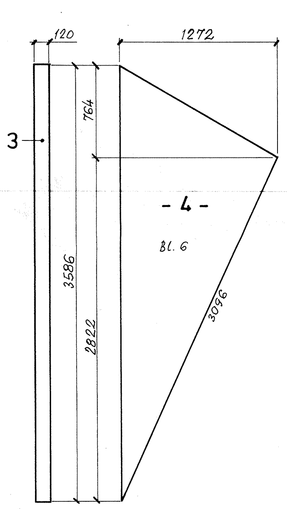


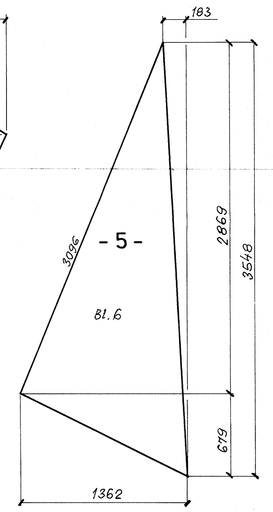


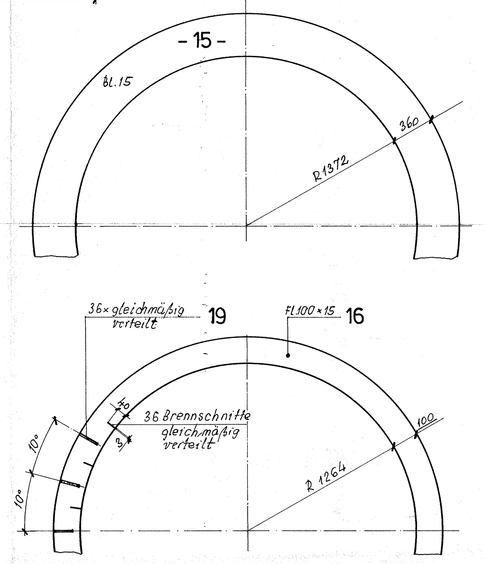


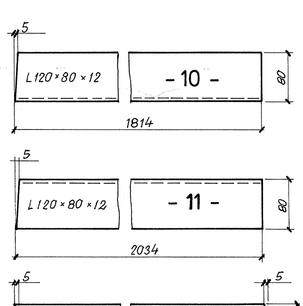


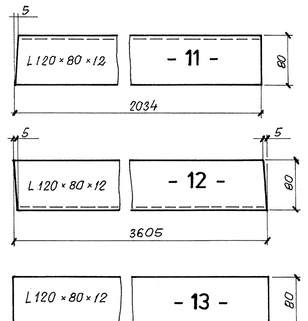


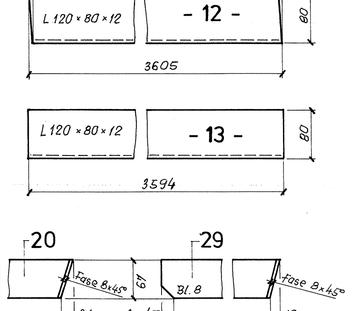


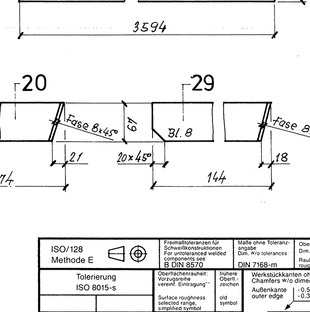


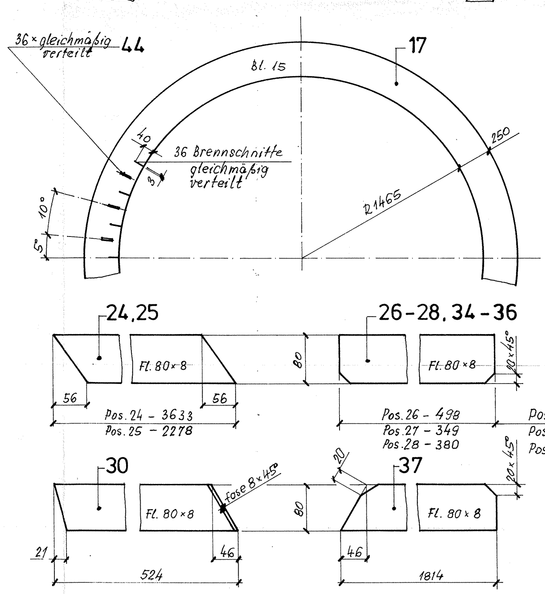












Gasdicht geschweißt !
Alle Kehlnähte ◺4

ISO/128 Methode E	Flächenbeschaffenheit für zerspanend bearbeitete Flächen: R DIN 8570	Maße ohne Toleranz DIN 7168-m	Durch Angabe nach DIN ISO 1302 Ein- bzw. Ausgänge sind	DIN/ISO 1302	MBM INDUSTRIEANLAGEN GMBH & CO.		HAUPTTITEL
Toleranzen ISO 8015-s	Oberflächenangaben gemäß Einzelangabe	Durch Zeichen	Werkstückkanten ohne Angabe nach Chamfers to dimensions as per	DIN 6784			
	Surface roughness unless otherwise noted, as per	Durch Zeichen	Allgemeintoleranzen für Längenmaße nach	R DIN 7168			
	Rugosidad superficial salvo indicación contraria según	Mediante símbolos	Tolerancias generales para dimensiones sin indicación individual según	DIN 16901	Name	Tag	UNTERTITEL
	Rugosité des surfaces sauf indication contraire selon	Par signes	Tolérances générales pour dimensions sans indication individuelle selon	DIN ISO 2768	Bearb.	7.03.96	Steigleitung nach Z IV
	Rugosità superficiale salvo indicazione contraria secondo	Mediante segni	Tolleranze generali per dimensioni senza indicazione individuale secondo	DIN 7168	Gepr.		
	Aufspannebene bis auf Kern-ø: Gewindebohrung bis auf Gewinde-ø1 unter		Aufspannebene bis auf Kern-ø1: Gewindebohrung bis auf Gewinde-ø1 unter		Norm		
	Chamfers ø40 drill, external thread: down to core dia internal thread: up to thread dia		Chamfers ø40 drill, external thread: down to core dia internal thread: up to thread dia		ZEICHNUNGS-NR.	M.SL.10. 20.235 - 3178 - 0	Maßstab 1:20
	Rauheitsstufe 8 DIN 2310 flame cutting per DIN 2310 class II B		Rauheitsstufe 8 DIN 2310 Rame cutting per DIN 2310 class II B				
Paßmaß/Dim.	Abmaß/Tol.	Funktionsmaß der Einzelteile in der Gesamtkonstruktion muß gewährleistet sein			Ers. für	Ers. durch	Index
Ausgabe	Änderung	Tag	Name				

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